

**Table F**  
**Applicable inspection levels AQL**

| ITEM | REQUIREMENTS  | INSPECTION LEVEL  | AQL                   |
|------|---|---|-----------------------|
| 1    | Quality of Geometry   | S4(1)   | 0,4%                  |
| 2    | Quality of Surface  | S4  | 0,4%                  |
| 3    | Surface Roughness<br>Hardness, Surface Corrosion<br>Decarburization | Use the size shown below and accept lot if all test results are within specifications<br><br>Number of balls<br>0 – 35,000<br>35,001 and over | sample size<br>5<br>8 |

(1)Minimum sample size of 32 balls shall apply to lots of 1200 or more pieces. For lots of less than 1200 sample size shall be set by agreement between manufacturer and purchaser.